JENKINS IRON AND STEEL

High Dump Bucket

Owner's Manual



23023 US 71, Long Prairie, MN 56347

Phone: (320) 732-2658 | Toll-Free: 1.855.732.3843

www.jenkinsiron.com

Built Strong. Built to Last. Made in the USA.

⚠ **READ THIS MANUAL COMPLETELY BEFORE OPERATING THIS ATTACHMENT.**

Table of Contents

Section	Title
Section 1	Introduction and Product Overview
Section 2	Safety Warnings and Precautions
Section 3	Specifications
Section 4	Construction and Design Details
Section 5	What's Included
Section 6	Installation and Mounting
Section 7	Operation
Section 8	Maintenance
Section 9	Troubleshooting
Section 10	Replacement Parts Reference
Section 11	Warranty and Contact Information

Section 1: Introduction and Product Overview

Thank you for choosing the Jenkins Iron and Steel High Dump Bucket. Every Jenkins attachment is designed, engineered, and manufactured at our facility in Long Prairie, Minnesota, using American-sourced steel and components. We take pride in building attachments that work as hard as you do.

1.1 Product Description

The Jenkins Iron and Steel High Dump Bucket is ideal for any job that requires additional dumping height. From loading dump trucks to feed mixers, or simply for a more controlled dump of any materials, this bucket is a major time saver. Using the High Dump Bucket increases your dump height by 51" and gives you the ability to reach out over the sides of trucks to dump in the middle.

The bucket features a 3/4" reversible bolt-on cutting edge standard, greasable pivot points, and screening in the back for cutting edge visibility and ease of use.

1.2 Ideal Applications

- Loading dump trucks and trailers
- Feed mixer loading
- Material transfer
- Stockpiling
- Loading hoppers and bins
- General material handling

1.3 Available Models

The High Dump Bucket is available in two widths to suit a range of skid steer loaders and job requirements:

- **74" Model** — Ideal for compact and mid-size skid steers.
- **84" Model** — Ideal for full-size skid steers and higher-volume applications.

> **NOTE:**
>
> Always verify that your host machine's rated operating capacity and hydraulic system are compatible with the High Dump Bucket model you have selected. Refer to Section 3 for weight specifications.

Section 2: Safety Warnings and Precautions

⚠ **WARNING:**

Failure to read and follow these safety warnings may result in serious injury or death. Read and understand this entire manual before operating the High Dump Bucket attachment. Keep this manual accessible to all operators at all times.

2.1 General Safety

- Only trained and authorized operators should operate this attachment.
- Always wear appropriate personal protective equipment (PPE), including hard hat, safety glasses, steel-toed boots, hearing protection, and high-visibility clothing.
- Never exceed the rated operating capacity of either the attachment or the host machine.
- Ensure all bystanders and co-workers are clear of the work area before operation.
- Do not modify the attachment in any way without written approval from Jenkins Iron and Steel.
- Inspect the attachment before each use per the daily checklist in Section 8.
- Do not operate the attachment while under the influence of drugs, alcohol, or medications that may cause drowsiness.

2.2 Hydraulic Safety

⚠ **DANGER — HIGH-PRESSURE HYDRAULIC FLUID:**

Hydraulic systems operate at extremely high pressures. Escaping fluid under pressure can penetrate skin and cause severe injury, gangrene, or death. If fluid is injected under the skin, seek immediate medical attention — this is a medical emergency. Do not delay treatment.

- Always relieve hydraulic pressure before disconnecting lines or performing maintenance.
- Never use your hands to check for hydraulic leaks. Use a piece of cardboard or paper held at a safe distance.
- Inspect all hydraulic hoses, fittings, and cylinders for signs of wear, abrasion, or damage before each use.
- Replace damaged or worn hydraulic components immediately — do not attempt temporary repairs.
- Use only hydraulic fluid specified by the host machine manufacturer.
- Ensure all hydraulic connections are tight and secure before operation.

2.3 Operational Safety

> ⚠ **CAUTION — ELEVATED DUMP HEIGHT:**
>
> The High Dump Bucket increases your dump height by 51". This additional height creates unique hazards that operators must be aware of at all times during use.

- **Overhead Clearance:** Before raising the bucket, always check above and around the machine for overhead power lines, structures, low ceilings, and other obstructions. Contact with power lines can cause electrocution and death.
- **Load Stability:** Loads become less stable as they are raised to full dump height. Reduce speed and avoid sudden movements when the bucket is elevated.
- **Tip-Over Risk:** Heavy loads at full dump height raise the machine's center of gravity. Always operate on firm, level ground when dumping at full height. Avoid dumping on slopes or uneven terrain.
- **Never stand or work under a raised bucket.** If maintenance is required with the bucket elevated, use mechanical blocking supports and lockout/tagout the machine.

- Maintain a clear line of sight at all times. Use the back screening panel for cutting edge visibility during operation.
- Lower the bucket to the transport position before traveling. Never travel with the bucket raised.
- Reduce travel speed when carrying a full load.

2.4 Loading Safety

- Distribute material evenly across the full width of the bucket for balanced loading.
- Do not overload the bucket beyond its rated capacity.
- When loading into trucks or trailers, ensure the receiving vehicle is parked on level ground with the parking brake set and the engine off.
- Make sure the truck or trailer driver has exited the vehicle and is standing in a safe location before dumping.
- Use the back screening panel for improved visibility of the cutting edge and loading area.
- Approach the loading target squarely — do not dump at an angle over the side of a truck.

Section 3: Specifications

The following table provides the specifications for both available models of the Jenkins Iron and Steel High Dump Bucket:

Specification	74" Model	84" Model
Width	74"	84"
Bucket Depth	35"	35"
Overall Depth	42"	42"
Height	31"	31"
Dump Height Increase	51"	51"
Cutting Edge	3/4" reversible bolt-on	3/4" reversible bolt-on
Weight	1,290 lbs	1,380 lbs

NOTE:

Specifications are subject to change without notice. Contact Jenkins Iron and Steel for the most current specifications. Always verify that the attachment weight does not exceed your host machine's rated operating capacity.

Section 4: Construction and Design Details

The Jenkins Iron and Steel High Dump Bucket is engineered for maximum durability and ease of use. Every component is manufactured at our Long Prairie, Minnesota facility using American-sourced steel.

4.1 Heavy-Duty Construction

The High Dump Bucket is built with high-strength steel throughout its structure. All critical stress points are reinforced with additional gusseting and continuous welding to withstand the rigors of daily commercial use.

4.2 3/4" Reversible Bolt-On Cutting Edge

The bucket features a 3/4" thick, bolt-on cutting edge that runs the full width of the bucket. The cutting edge is reversible, effectively doubling its service life before replacement is needed. When one side is worn, simply unbolt the edge, flip it over, and reinstall. Replacement cutting edges are available directly from Jenkins Iron and Steel.

4.3 Greasable Pivot Points

All pivot points on the High Dump Bucket are equipped with grease fittings (zerks) for easy lubrication. Regular greasing extends the life of pins and bushings and ensures smooth, consistent operation of the dump mechanism. Refer to Section 8 for the recommended greasing schedule.

4.4 Back Screening for Visibility

The rear of the bucket incorporates a screening panel that provides the operator with visibility of the cutting edge during loading operations. This design feature improves accuracy when scooping material and enhances overall ease of use.

4.5 Universal Quick-Attach Mounting

The High Dump Bucket is designed with a universal quick-attach mounting plate that is compatible with most standard skid steer loaders. The quick-attach system allows for fast, tool-free attachment and removal in the field.

Section 5: What's Included

Your Jenkins Iron and Steel High Dump Bucket ships complete and ready to mount. Verify the following components are present and undamaged upon receipt:

Item	Component	Description
1	High Dump Bucket Assembly	Complete welded bucket assembly with high-dump mechanism, universal quick-attach mounting plate, and all structural components.
2	3/4" Reversible Bolt-On Cutting Edge	Pre-installed across the full width of the bucket. Reversible for extended service life.
3	Grease Fittings	Installed at all pivot points. Verify all fittings are present and undamaged.
4	Back Screening Panel	Pre-installed screening on the rear of the bucket for cutting edge visibility.
5	Owner's Manual	This document. Keep in a safe, accessible location.

IMPORTANT:

Inspect the attachment immediately upon delivery. If any components are missing, damaged, or defective, contact Jenkins Iron and Steel at (320) 732-2658 or 1.855.732.3843 within 48 hours of receipt.

Section 6: Installation and Mounting

6.1 Pre-Installation Checklist

Before mounting the High Dump Bucket to your skid steer, complete the following checklist:

- ☐ Verify the host machine's rated operating capacity is sufficient for the attachment weight (see Section 3).
- ☐ Inspect the host machine's quick-attach plate for damage, wear, or debris.
- ☐ Ensure the host machine's hydraulic system is in proper working order.
- ☐ Inspect the High Dump Bucket for any shipping damage.
- ☐ Verify all bolts, pins, and fasteners are tight and in place.
- ☐ Confirm all grease fittings are present at pivot points.
- ☐ Grease all pivot points before first use.
- ☐ Position the bucket on firm, level ground in an open area.

6.2 Mounting Procedure

Follow these steps to mount the High Dump Bucket to your skid steer loader:

1. **Position the Host Machine:** Drive the skid steer squarely up to the High Dump Bucket on firm, level ground. Align the machine's quick-attach plate with the bucket's mounting plate.
2. **Tilt the Quick-Attach Plate Forward:** Tilt the machine's quick-attach coupler plate forward to engage the top edge of the bucket's mounting plate. Lift slightly to hook the top rail.

3. **Roll Back to Lock:** Roll the coupler plate back until the locking mechanism engages fully. You should hear or feel the lock pins seat into position.
4. **Verify the Lock:** Exit the cab and visually confirm that both lock pins are fully engaged through the mounting plate. Attempt to lift the bucket slightly and tilt — the attachment should be completely secure with no play or movement.
5. **Connect Hydraulic Lines (if applicable):** If the High Dump Bucket requires auxiliary hydraulic connections for the dump mechanism, connect the hydraulic hoses to the host machine's auxiliary hydraulic couplers. Ensure all connections are clean, tight, and free of debris before connecting.
6. **Test the Hydraulic Functions:** From the operator's seat, cycle the lift, tilt, and dump functions slowly through their full range of motion. Verify smooth operation with no binding, leaks, or unusual noises.

6.3 Post-Installation Inspection

After mounting, perform the following final checks before beginning work:

- ☐ Both quick-attach lock pins are fully engaged and visible.
- ☐ All hydraulic connections are secure with no leaks.
- ☐ Lift, tilt, and dump functions operate smoothly through full range.
- ☐ Back screening is intact and provides clear visibility of the cutting edge.
- ☐ No unusual noises, binding, or resistance during operation.
- ☐ Bucket sits level and square on the machine.

> ⚠ **WARNING:**
>
> Never operate the attachment if the quick-attach lock pins are not fully engaged. An improperly secured attachment can detach during operation, causing serious injury or death.

Section 7: Operation

7.1 Pre-Operation Checklist

Perform the following checks before each work session:

- ☐ Walk around the machine and attachment — look for leaks, loose fasteners, damage, and debris.
- ☐ Verify the quick-attach lock pins are fully engaged.
- ☐ Check hydraulic hose condition and connections.
- ☐ Inspect the cutting edge for wear or damage.
- ☐ Verify the back screening panel is intact.
- ☐ Grease all pivot points if due (see Section 8).
- ☐ Test all hydraulic functions through their full range of motion.
- ☐ Ensure the work area is clear of bystanders and obstructions.

7.2 Loading Technique

7. **Approach:** Drive toward the material pile squarely at low speed. Position the bucket flat on the ground with the cutting edge aligned at the base of the material pile.
8. **Scoop:** Drive forward into the material while simultaneously raising the lift arms slightly. Allow the bucket to fill evenly across its full width.
9. **Tilt Back:** Once the bucket is full, tilt the bucket fully back toward the machine to secure the load. Raise the lift arms to clear the pile before reversing.
10. **Back Away:** Reverse out of the material pile slowly and smoothly. Keep the loaded bucket low for travel — no more than 12–15 inches off the ground.

7.3 Dumping Procedure

11. **Position:** Drive squarely up to the truck, trailer, hopper, or target. Stop the machine when the bucket is directly over or adjacent to the target.
12. **Elevate:** Raise the lift arms to the desired dump height. The High Dump Bucket provides 51" of additional dump height, allowing you to clear the sides of most dump trucks and trailers.
13. **Extend and Dump:** Activate the high-dump hydraulic function to extend the bucket forward and over the target. Tilt the bucket forward slowly and in a controlled manner to dump the load. Avoid rapid or jerky movements.
14. **Retract:** After dumping, tilt the bucket back to level, retract the high-dump mechanism, and lower the lift arms before moving away.

TIP:

Use the back screening panel to monitor the cutting edge position during loading. The screening allows you to see through the back of the bucket, making it easier to gauge the depth of your cut and the position of the cutting edge relative to the material pile.

7.4 Transport Position

When traveling between work areas or on roadways:

- Lower the bucket as close to the ground as possible (12–15 inches clearance).
- Tilt the bucket fully back toward the machine.
- Retract the high-dump mechanism fully.
- Reduce travel speed when carrying a load.
- Never travel with the bucket raised to full dump height.

7.5 What NOT to Do

⚠ **WARNING — PROHIBITED ACTIONS:**

The following actions are dangerous and are strictly prohibited:

- **DO NOT** use the High Dump Bucket as a personnel platform or man-lift.
- **DO NOT** stand or walk under the raised bucket at any time.
- **DO NOT** travel with the bucket raised to full dump height.
- **DO NOT** attempt to lift loads that exceed the rated capacity of the attachment or host machine.
- **DO NOT** use the bucket to pry, lever, or push against fixed structures.
- **DO NOT** dump loads at full height on slopes, uneven terrain, or soft ground.
- **DO NOT** swing the machine rapidly while the bucket is elevated with a load.
- **DO NOT** use the cutting edge as a crowbar or demolition tool.
- **DO NOT** operate the attachment with known hydraulic leaks, damaged pins, or worn bushings.
- **DO NOT** allow untrained personnel to operate the attachment.

Section 8: Maintenance

IMPORTANT:

Always shut off the host machine, relieve hydraulic pressure, and engage lockout/tagout procedures before performing any maintenance on the High Dump Bucket.

8.1 Daily Inspection Checklist

Perform the following inspection before each work session:

- ☐ Check all pivot points for excessive play or looseness.
- ☐ Inspect hydraulic hoses and fittings for leaks, abrasion, cuts, or swelling.
- ☐ Inspect hydraulic cylinders for leaks, dents, or scoring on the rod.
- ☐ Check the cutting edge for wear, cracking, or missing bolts.
- ☐ Inspect the back screening panel for tears, holes, or damage.
- ☐ Verify all fasteners and bolts are tight.
- ☐ Check the quick-attach mounting plate for cracks or deformation.
- ☐ Look for any structural cracks in welds or base metal.
- ☐ Verify grease fittings are present and not damaged.

8.2 Greasing Schedule

All pivot points on the High Dump Bucket must be greased regularly to ensure smooth operation and prevent premature wear of pins and bushings.

Grease Point	Interval	Grease Type
All pivot pins	Every 8–10 operating hours	NLGI #2 multipurpose grease
High-dump linkage pivot points	Every 8–10 operating hours	NLGI #2 multipurpose grease
Hydraulic cylinder pivot pins	Every 8–10 operating hours	NLGI #2 multipurpose grease

TIP:

Grease each fitting until fresh grease is visible at the joint. Wipe excess grease to prevent dirt and debris accumulation. In extremely dusty, wet, or high-use conditions, increase greasing frequency to every 4–6 hours.

8.3 Cutting Edge Inspection, Reversal, and Replacement

Inspect the cutting edge at the start of each work session. Replace or reverse the edge when it is worn to the point that the bolt heads are flush with the edge surface or when cutting performance is noticeably diminished.

Cutting Edge Reversal Procedure

15. Park the machine on firm, level ground and lower the bucket to the ground.
16. Shut off the machine and relieve all hydraulic pressure.
17. Remove all cutting edge bolts using the appropriate wrench or socket.
18. Carefully remove the cutting edge from the bucket.
19. Clean the mounting surface on the bucket of debris, rust, and old material.
20. Flip the cutting edge over (180°) so the unworn side becomes the new cutting surface.
21. Reinstall the cutting edge with all bolts. Torque bolts to the manufacturer's recommended specification.
22. Re-check bolt torque after the first 2 hours of operation.

NOTE:

Once both sides of the cutting edge are worn, a complete replacement is required. Contact Jenkins Iron and Steel for replacement cutting edges.

8.4 Back Screening Inspection

Inspect the back screening panel regularly for tears, punctures, heavy denting, or broken welds. A damaged screening panel reduces operator visibility and may allow material to exit the rear of the bucket. Replace the panel if damage compromises visibility or structural integrity.

8.5 Hydraulic Component Inspection

- Inspect all hydraulic hoses for cracking, abrasion, cuts, bulging, or wetness at fittings.

- Inspect hydraulic cylinder rods for scoring, pitting, or bending.
- Check cylinder seals for leaks — a small amount of film on the rod is normal; dripping is not.
- Verify all hydraulic fittings are tight and not cross-threaded.
- Replace any hydraulic component that shows signs of damage or wear immediately.

8.6 Storage Guidelines

- Store the High Dump Bucket on firm, level ground.
- Lower the bucket fully and rest it on the cutting edge or on blocks.
- Retract all hydraulic cylinders fully.
- Cap or plug all open hydraulic hose ends to prevent contamination.
- Apply a coat of grease to all exposed pivot pins and cylinder rods to prevent corrosion.
- Store in a covered, dry location if possible.
- If storing outdoors, cover the attachment with a tarp to protect it from rain, snow, and UV exposure.

Section 9: Troubleshooting

Use the table below to diagnose common issues with the High Dump Bucket. If the problem persists after performing the suggested corrective actions, contact Jenkins Iron and Steel for further assistance.

Problem	Possible Cause	Corrective Action
Bucket won't elevate	Hydraulic hoses not connected; auxiliary hydraulics not engaged; damaged hydraulic cylinder.	Verify hydraulic hose connections are secure. Ensure the host machine's auxiliary hydraulics are activated. Inspect the hydraulic cylinder for damage and replace if necessary.
Slow elevation	Low hydraulic fluid level; restricted hydraulic flow; worn hydraulic pump.	Check host machine hydraulic fluid level and top off. Inspect hoses for kinks or restrictions. Check hydraulic filter and replace if clogged. Consult host machine dealer if pump is suspected.
Bucket won't dump	Hydraulic control valve not activated; seized pivot pin;	Verify the dump control is properly activated. Grease all pivot points and check for seized pins.

Problem	Possible Cause	Corrective Action
	hydraulic cylinder failure.	Inspect the dump cylinder for seal failure or rod damage.
Incomplete dump	Material stuck in bucket; insufficient hydraulic pressure; cylinder not reaching full stroke.	Clear any packed or frozen material from the bucket interior. Check host machine hydraulic pressure against specifications. Inspect cylinder for internal bypass (worn seals).
Hydraulic leaks at fittings	Loose fittings; damaged O-rings; cross-threaded connections.	Tighten all fittings to specified torque. Replace damaged O-rings or seals. If fittings are cross-threaded, replace the fitting and the port adapter.
Hydraulic leaks at cylinder	Worn cylinder seals; scored cylinder rod; damaged cylinder body.	Replace the cylinder seal kit. If the rod is scored, the rod or entire cylinder may need replacement. Contact Jenkins Iron and Steel.
Excessive play in pivot points	Worn bushings; worn pivot pins; insufficient greasing.	Inspect bushings and pins for wear. Replace worn components. Increase greasing frequency to prevent recurrence.
Cutting edge wear (uneven)	Operating on abrasive surfaces; uneven loading technique; bent bucket floor.	Reverse the cutting edge per Section 8.3. Adjust loading technique to distribute material evenly. Inspect the bucket floor for bending or warping.
Back screening damage	Impact from debris; material overloading; fatigue from vibration.	Inspect the screening for tears or broken welds. Minor damage may be field-repaired by welding. Replace the screening panel if visibility is compromised.
Mounting issues (won't attach)	Misaligned quick-attach; worn lock pins; debris on mounting plate.	Clean both the machine and bucket mounting plates of dirt and debris. Realign the machine squarely with the attachment. Inspect lock pins for wear and replace if needed.
Unusual noises during operation	Dry pivot points; loose fasteners; worn bushings; structural crack.	Grease all pivot points immediately. Check and tighten all fasteners. Inspect bushings for wear and welds for cracks. Discontinue use if structural cracking is found.
Bucket drift (slowly lowers)	Internal cylinder seal bypass; leaking control valve; hydraulic line leak.	Inspect all hydraulic lines and fittings for leaks. Replace cylinder seal kit if internal bypass is suspected. Have the host machine's control valve inspected by a qualified technician.
Uneven loading	Approaching material pile at an angle; uneven ground; bent cutting edge.	Approach material piles squarely. Operate on level ground when possible. Inspect the cutting edge for bending and replace if deformed.
Tip-over tendency	Overloaded bucket; dumping on slopes;	Reduce load weight. Only dump at full height on firm, level ground. Reduce speed when carrying

Problem	Possible Cause	Corrective Action
	operating on soft ground; excessive speed.	loads. Verify that the load does not exceed the host machine's rated operating capacity.
Hydraulic overheating	Continuous high-demand cycling; low fluid level; clogged hydraulic cooler.	Allow the system to cool down. Check hydraulic fluid level and top off. Clean the host machine's hydraulic cooler of debris. Reduce cycle rate if overheating persists.
Visibility obstruction through screening	Packed material on screening; damaged or bent screening; mud and debris buildup.	Clean the screening panel with a pressure washer or scraper after each shift. Straighten minor bends. Replace the screening panel if the mesh is clogged or torn beyond cleaning.

⚠ **WARNING:**

If you discover structural cracks in the bucket, mounting plate, or linkage, discontinue use immediately and contact Jenkins Iron and Steel. Do not attempt to weld or repair structural cracks in the field without authorization.

Section 10: Replacement Parts Reference

The following replacement parts are available directly from Jenkins Iron and Steel. When ordering, specify your bucket model (74" or 84") and provide the serial number located on the attachment's identification plate.

Item	Part Description	Notes
1	Cutting Edge — 3/4" Reversible Bolt-On	Available for 74" and 84" models. Specify model when ordering.
2	Cutting Edge Bolts	Grade 8 hardened bolts. Sold in complete sets per bucket width.
3	Pivot Pins	Hardened steel. Specify location (upper linkage, lower linkage, cylinder mount) when ordering.
4	Bushings	Hardened steel bushings for all pivot locations. Specify location when ordering.

Item	Part Description	Notes
5	Grease Fittings (Zerks)	Standard 1/4"-28 taper thread grease zerks. Sold individually or in sets.
6	Hydraulic Cylinder Seal Kit	Complete seal kit for the high-dump hydraulic cylinder. Includes piston seal, rod seal, wiper, and O-rings.
7	Hydraulic Hoses	Specify length and fitting type when ordering. Hoses are built to OEM specifications.
8	Back Screening Panel	Replacement screening panel. Specify model (74" or 84") when ordering.
9	Quick-Attach Mounting Plate	Universal quick-attach mounting plate. Contact Jenkins Iron and Steel for availability.

NOTE:

To order replacement parts, contact Jenkins Iron and Steel directly by phone at (320) 732-2658 or toll-free at 1.855.732.3843. Parts may also be ordered through your authorized Jenkins dealer. Always have your model number and serial number ready when placing an order.

Section 11: Warranty and Contact Information

11.1 Warranty Coverage

Jenkins Iron and Steel warrants the High Dump Bucket to be free from defects in materials and workmanship for a period of **two (2) years** from the date of original purchase. This warranty applies to the original purchaser only and is non-transferable.

11.2 What Is Covered

- Structural defects in welds and base metal.
- Defects in materials or workmanship of manufactured components.
- Failure of components under normal use and conditions.

11.3 What Is NOT Covered

- Normal wear items, including cutting edges, bolts, bushings, pins, grease fittings, and hydraulic hoses.
- Damage caused by misuse, abuse, overloading, neglect, or accidents.
- Damage caused by improper installation or mounting.
- Damage caused by unauthorized modifications or alterations.
- Damage caused by failure to follow the maintenance procedures outlined in this manual.
- Cosmetic damage, including paint, scratches, and surface rust.
- Consequential or incidental damages, including lost profits, lost time, or rental equipment costs.

11.4 Warranty Claim Process

23. **Contact Jenkins Iron and Steel** by phone at (320) 732-2658 or toll-free at 1.855.732.3843 to report the issue. Have your model number, serial number, date of purchase, and a description of the defect ready.
24. **Provide Documentation:** You may be asked to provide photographs of the defect, a copy of your proof of purchase, and/or to return the defective component for inspection.
25. **Determination:** Jenkins Iron and Steel will inspect the claim and determine, at its sole discretion, whether the defect is covered under this warranty.
26. **Resolution:** If the claim is approved, Jenkins Iron and Steel will, at its sole discretion, repair or replace the defective component. Shipping costs for warranty claims may be the responsibility of the purchaser.

11.5 Contact Information

Contact	Details
Company	Jenkins Iron and Steel
Address	23023 US 71, Long Prairie, MN 56347
Phone	(320) 732-2658
Toll-Free	1.855.732.3843
Website	www.jenkinsiron.com

Built Strong. Built to Last. Made in the USA.

© 2026 Jenkins Iron and Steel. All rights reserved. Printed in the USA.