JENKINS IRON AND STEEL

Concrete Hopper

Owner's Manual



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Built Strong. Built to Last. Made in the USA.

⚠ **READ THIS MANUAL COMPLETELY BEFORE OPERATING THIS ATTACHMENT.**

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Section 1: Introduction and Product Overview

Thank you for choosing Jenkins Iron and Steel. Our products are designed and manufactured in Long Prairie, Minnesota, and are built to deliver years of dependable service on the jobsite. This manual provides the information you need to safely install, operate, and maintain your Jenkins Concrete Hopper attachment.

Product Description

The Jenkins Concrete Hopper is a commercial-grade, 3/4-yard capacity attachment engineered for contractors, farmers, excavators, landscapers, and professionals who need speedy, cost-effective concrete transfer. Whether you are pouring footings, filling fence posts, or delivering concrete to a remote site, the Jenkins Concrete Hopper gets the job done.

Constructed from 1/4" steel with gusseting on all wear points and angles, this hopper is built to handle the punishing demands of daily concrete work. The center-mounted, hydraulically controlled chute provides maximum control, visibility, and workability, while the standard removable chute extension gives you additional reach when you need it. The hopper comes complete with hoses and couplers — everything you need to hook up and go to work.

Ideal Applications

- Concrete pouring for footings, foundations, and pads
- Fence post filling
- Form filling
- Grain and feed transfer
- General material dispensing
- Remote site concrete delivery

Why Jenkins?

Every Jenkins attachment is manufactured in-house at our Long Prairie, MN facility using American steel. We stand behind every product we build because our reputation depends on it. Built Strong. Built to Last. Made in the USA.

Section 2: Safety Warnings and Precautions

Safety is everyone’s responsibility. Before operating the Jenkins Concrete Hopper, read and understand all safety warnings in this section. Failure to follow these precautions can result in serious injury or death.

General Safety

- Only trained and authorized operators should operate this attachment.
- Always wear appropriate Personal Protective Equipment (PPE), including hard hat, safety glasses, steel-toe boots, and gloves.
- Keep all bystanders and non-essential personnel clear of the work area during operation.
- Read and understand the host machine's operator manual in addition to this manual.
- Never operate the attachment while under the influence of drugs, alcohol, or medication that causes drowsiness.
- Inspect the attachment before each use. Do not operate if damage is found.

⚠ **WARNING — LOAD WEIGHT**

Concrete weighs approximately 150 lbs per cubic foot. A full 3/4-yard concrete hopper can weigh over 3,000 lbs. **Before loading, verify that your host machine's rated operating capacity can safely handle the combined weight of the hopper (615 lbs) plus the concrete load.** Exceeding the machine's rated capacity may cause tipping, loss of control, or structural failure, resulting in serious injury or death.

Hydraulic Safety

⚠ **WARNING — HYDRAULIC PRESSURE**

Hydraulic fluid under pressure can penetrate the skin, causing severe injury (hydraulic injection injury). **Never use your hands or any body part to check for hydraulic leaks.** Use a piece of cardboard or paper to detect leaks. Always relieve hydraulic pressure before disconnecting hoses or performing any hydraulic maintenance. Seek immediate medical attention if hydraulic fluid penetrates the skin.

- Shut down the host machine and relieve hydraulic pressure before connecting or disconnecting hydraulic hoses.
- Inspect hoses, fittings, and couplers before each use. Replace any damaged components immediately.
- Use only the correct hydraulic fluid as specified by the host machine manufacturer.
- Wipe couplers clean before connecting to prevent contamination.

Chute Safety

> ⚠ **CAUTION — PINCH POINTS**
>
> The hydraulically controlled chute creates pinch points during operation. Keep hands, fingers, and loose clothing clear of the chute mechanism at all times when the chute is being opened or closed. Never place any body part between the chute and the hopper body.

- Ensure the chute is fully closed and secured before transporting the hopper.
- Never stand directly beneath the chute opening during operation.
- Verify the chute extension is properly secured before use.

Transport Safety

- **Never** transport the hopper at full machine height with a full or partially full load.
- Keep the load as low as possible during transport.
- Travel slowly on uneven terrain.
- Avoid sudden starts, stops, and sharp turns while loaded.
- Be aware of overhead obstructions, power lines, and unstable ground conditions.
- Use a spotter when operating in areas with limited visibility.

Section 3: Specifications

The following table provides the complete specifications for the Jenkins Concrete Hopper attachment.

Specification	Value
Width	48"
Height	27"
Depth	57"
Weight (Empty)	615 lbs
Capacity	3/4 cubic yard
Material Thickness	1/4" steel
Construction	Gusseted on all wear points and angles
Chute Type	Center-mounted, hydraulically controlled
Chute Extension	Standard removable extension included
Coupler Type	Universal skid steer quick attach
Included Accessories	Hydraulic hoses and flat-face couplers

Note

Specifications are subject to change without notice. Contact Jenkins Iron and Steel for the most current product information.

Section 4: Construction and Design Details

The Jenkins Concrete Hopper is designed and built to handle the demanding conditions of commercial concrete work. Every aspect of the design reflects our commitment to durability, functionality, and ease of use.

Heavy-Duty Steel Construction

The entire hopper body is fabricated from 1/4" steel plate. This heavy-gauge material resists the abrasive, corrosive nature of wet concrete and provides the structural strength required for daily commercial use.

Reinforced Gusseting

Every wear point and structural angle is reinforced with steel gussets. These gussets distribute stress loads across a larger area, preventing cracking and fatigue at critical junctions. This is especially important given the weight and abrasive nature of concrete.

Center-Mounted Hydraulic Chute

The chute is positioned at the center of the hopper for balanced material flow and maximum operator visibility. The hydraulic control allows precise, variable-speed opening and closing from the cab of the host machine, giving the operator full control over concrete flow rate and placement.

Removable Chute Extension

The standard removable chute extension slides onto the primary chute and is secured with pins. It provides additional reach for placing concrete into forms, footings, and other areas that would otherwise be difficult to access. When not needed, the extension can be quickly removed to reduce overall length.

Universal Quick Attach

The hopper uses a universal skid steer quick attach mounting plate, making it compatible with the vast majority of skid steer loaders on the market. The attachment mounts and dismounts quickly, minimizing downtime between tasks.

Complete Hydraulic Package

The hopper ships with hydraulic hoses and flat-face couplers pre-installed. The flat-face coupler design minimizes fluid loss and contamination during connection and disconnection. Everything needed to hook up and start working is included.

Section 5: What’s Included

Your Jenkins Concrete Hopper ships as a complete, ready-to-work package. Verify that all of the following items are present and in good condition upon delivery. Contact Jenkins Iron and Steel immediately if any items are missing or damaged.

Qty	Item	Description
1	Concrete Hopper Assembly	Complete 3/4-yard hopper body with universal quick attach plate
1	Hydraulic Chute Mechanism	Center-mounted chute with hydraulic cylinder pre-installed
1	Removable Chute Extension	Slide-on extension with retaining pins
1 set	Hydraulic Hoses	Pre-cut hoses for chute cylinder connection
1 set	Flat-Face Hydraulic Couplers	Quick-connect couplers for host machine hookup
1	Owner’s Manual	This document

Ready to Work

The Jenkins Concrete Hopper includes everything you need to hook up to your skid steer and start working. No additional parts or accessories are required for standard operation.

Section 6: Installation and Mounting

Pre-Installation Checklist

Before mounting the concrete hopper, complete the following checks:

- Verify your skid steer's rated operating capacity is sufficient for the hopper weight (615 lbs) plus a full concrete load (up to 3,000+ lbs).
- Confirm your skid steer has auxiliary hydraulic couplers available for the chute control.
- Inspect the hopper for any shipping damage. Check all welds, the chute mechanism, hydraulic cylinder, hoses, and couplers.
- Ensure the mounting area and ground surface are level, stable, and firm.
- Review your skid steer's operator manual for attachment mounting procedures.

Mounting Procedure

1. **Position the hopper.** Place the concrete hopper on level ground with the quick attach plate facing the skid steer. Ensure the hopper is stable and will not shift during mounting.
2. **Approach slowly.** Drive the skid steer forward at low speed, aligning the loader arms with the hopper's quick attach plate.
3. **Engage the quick attach.** Tilt the loader arms forward and slide the top of the quick attach plate into the top hooks on the skid steer's coupler. Roll the arms back to seat the bottom of the plate. Engage the locking mechanism.
4. **Verify the lock.** Visually confirm that the locking pins are fully engaged and the attachment is secure. Lift the hopper slightly off the ground and check that it does not shift or separate from the coupler.
5. **Shut down the machine.** Turn off the engine and set the parking brake before connecting hydraulic hoses.

Hydraulic Hookup Procedure

6. Clean all coupler faces with a rag to remove dirt and debris.
7. Connect the hydraulic hoses from the hopper's chute cylinder to the skid steer's auxiliary hydraulic couplers. Match pressure and return lines correctly.
8. Ensure couplers click and lock fully into position.

9. Start the skid steer and test the chute by cycling it open and closed at low throttle. Verify smooth, complete operation in both directions.
10. Check all connections for leaks. Shut down and tighten or replace any leaking fittings.

Chute Extension Installation

11. With the chute in the closed position, slide the chute extension onto the end of the primary chute.
12. Align the pin holes on the extension with the holes on the primary chute.
13. Insert the retaining pins and secure them with the provided clips.
14. Verify the extension is firmly seated and does not wobble or shift.

Post-Installation Safety Check

- ☐ Quick attach plate is fully engaged and locked
- ☐ Hydraulic hoses are connected, with no leaks
- ☐ Chute opens and closes smoothly through full range of motion
- ☐ Chute extension (if installed) is secure
- ☐ No loose hardware, pins, or fasteners
- ☐ All welds and structural components appear intact

Dismounting Procedure

15. **Empty the hopper completely.** Never dismount with material in the hopper.
16. **Clean all concrete residue** from the hopper and chute before dismounting.
17. **Close the chute** fully and shut down the machine engine.
18. **Relieve hydraulic pressure** by moving the auxiliary hydraulic control lever back and forth several times with the engine off.
19. **Disconnect the hydraulic hoses.** Cap all open coupler ends to prevent contamination.

20. **Lower the hopper** to level ground. Disengage the quick attach locking mechanism and slowly drive the skid steer away from the attachment.
21. **Store the hopper** on a firm, level surface.

Section 7: Operation

Pre-Operation Checklist

Complete the following checklist before each use:

- ☐ Quick attach plate is secure and locked
- ☐ Hydraulic connections are tight and leak-free
- ☐ Chute operates smoothly through full range
- ☐ Chute extension is secure (if installed)
- ☐ Hopper interior is clean and free of hardened concrete
- ☐ All structural components and welds are intact
- ☐ Work area is clear of bystanders
- ☐ Operator is wearing required PPE

Loading the Hopper

22. **Position the hopper.** Drive the skid steer to the concrete truck or mixing location. Position the hopper so the concrete truck's chute can discharge directly into the hopper opening.
23. **Ensure the chute is fully closed** before filling.
24. **Communicate with the concrete truck driver.** Establish hand signals or radio communication before filling begins.
25. **Fill to the proper level.** Do not overfill the hopper. Leave at least 2–3 inches of freeboard below the top edge to prevent spillage during transport.

26. **Verify machine stability** after loading. If the skid steer feels unbalanced or the front tires lift, the load may be too heavy for your machine. Remove material until the machine is stable.

> ⚠ **WARNING**
>
> A full 3/4-yard load of concrete can weigh over 3,000 lbs. Always verify your machine's rated operating capacity before loading. An overloaded machine can tip forward, causing serious injury or death.

Chute Operation

27. **Position the hopper** over the pour location. Lower the hopper as close to the pour area as practical to minimize splashing and improve accuracy.
28. **Open the chute slowly** using the auxiliary hydraulic control. Begin with a partial opening to establish a controlled flow rate.
29. **Control the flow** by varying the chute opening. A smaller opening produces a slower, more controlled pour. Open wider for faster flow on larger pours.
30. **Move the skid steer as needed** to direct concrete into forms, footings, or the target area. Use slow, smooth movements.
31. **Close the chute** fully when the pour is complete or when repositioning.

Using the Chute Extension

The removable chute extension provides additional reach for placing concrete into areas that are difficult to access. Install the extension before loading the hopper (see Section 6). When using the extension:

- Open the chute slowly — the extension increases the distance from the operator, making flow harder to judge at first.
- Keep the extension clear of forms, rebar, and obstructions to prevent damage.
- Remove the extension when not needed to reduce overall length and improve maneuverability.

Concrete Pouring — Best Practices

- Pour concrete as soon as possible after loading. Concrete begins to set and becomes harder to discharge over time.
- Vibrate or agitate stubborn loads by gently rocking the loader arms up and down.
- For footing pours, make a steady pass along the length of the footing rather than dumping in one spot.
- For post holes, position the chute (with extension) directly over the hole and use a slow, controlled flow.
- Keep the hopper as low as practical during pours to reduce splashing and improve placement accuracy.

Transport Procedures

- Keep the loaded hopper as low to the ground as possible during transport.
- Travel at slow speed, especially on uneven, soft, or sloped terrain.
- Avoid sharp turns and sudden stops.
- Be aware of overhead clearances.
- Use a spotter in congested or low-visibility areas.

Cleaning Procedures

⚠ **CRITICAL — CLEAN IMMEDIATELY AFTER USE**

Concrete begins to harden within minutes of placement. **You must clean all concrete residue from the hopper, chute, chute extension, and all moving parts immediately after each use.** Hardened concrete is extremely difficult to remove and will damage chute pivot points, the hydraulic cylinder, and the chute sealing surfaces. Failure to clean the hopper after use is the #1 cause of premature component failure and is not covered under warranty.

32. **Rinse immediately.** Use a high-pressure water hose to wash all concrete from the hopper interior, chute, chute extension, and exterior surfaces.
33. **Cycle the chute** open and closed several times while rinsing to clean the chute mechanism and pivot points.
34. **Remove the chute extension** and rinse it separately. Clean the interior channel thoroughly.
35. **Inspect for residue.** Check all corners, seams, and the chute pivot area for remaining concrete. Remove any residue with a scraper or wire brush before it hardens.
36. **Rinse hydraulic hoses and couplers** to remove any concrete splatter.

What NOT to Do

- **DO NOT** exceed your machine's rated operating capacity.
- **DO NOT** transport a loaded hopper at full height.
- **DO NOT** allow concrete to harden in the hopper or chute.
- **DO NOT** place hands or body parts near the chute while it is operating.
- **DO NOT** use the hopper to lift, carry, or support personnel.
- **DO NOT** use the hopper as a suspended load (crane pick).
- **DO NOT** modify, weld on, or alter the hopper without written authorization from Jenkins Iron and Steel.
- **DO NOT** operate the hopper with damaged hydraulic hoses, leaking cylinders, or worn pivot points.
- **DO NOT** use the hopper for materials it was not designed for (e.g., hot asphalt, acids, or hazardous chemicals).

Section 8: Maintenance

Proper maintenance ensures safe operation and extends the service life of your Jenkins Concrete Hopper. Follow the schedules and procedures below.

Daily Inspection Checklist

Complete the following inspection before each day of operation:

- ☐ Hopper body — check for cracks, dents, or deformation
- ☐ Welds — inspect all welds for cracking, especially at gusset locations
- ☐ Quick attach plate — check for wear, deformation, or damage
- ☐ Chute mechanism — verify smooth, full-range operation
- ☐ Chute pivot pins and bushings — check for excessive wear or play
- ☐ Hydraulic cylinder — inspect for leaks, dents, or rod damage
- ☐ Hydraulic hoses — check for abrasion, cracking, bulging, or leaks
- ☐ Hydraulic couplers — confirm secure connection, check for leaks
- ☐ Chute extension — verify pins are in place and extension is secure
- ☐ Concrete residue — ensure all residue from previous use has been removed

> ⚠ **CRITICAL — CONCRETE RESIDUE**
>
> Clean all concrete residue immediately after each use. Hardened concrete causes accelerated wear on pivot points, restricts chute movement, damages cylinder seals, and can render the chute inoperable. This damage is preventable and is not covered under warranty.

Greasing Schedule

Grease Point	Frequency	Grease Type
Chute pivot pins (both sides)	Daily / before each use	General-purpose lithium grease
Hydraulic cylinder pivot points	Daily / before each use	General-purpose lithium grease
Quick attach contact surfaces	Weekly	Light coat of grease or anti-seize

Hydraulic System Maintenance

- Inspect hoses for abrasion, cracking, or bulging before each use. Replace immediately if any damage is found.
- Check all fittings for tightness weekly. Do not over-torque.
- Inspect the hydraulic cylinder rod for scratches, pitting, or corrosion. A damaged rod will destroy cylinder seals.
- Replace hydraulic hoses every 2 years or sooner if wear is observed, per industry best practice.
- Keep coupler faces clean. Cap unused couplers to prevent contamination.

Chute Mechanism Inspection

- Check pivot pins for wear — replace if pins show visible grooving or if the chute has excessive play.
- Inspect bushings — replace if the bushing material is worn through or cracked.
- Verify the chute seals against the hopper body when closed. Gaps indicate worn pivot components.
- Ensure the chute extension fits snugly. Loose fit indicates worn pins or extension channel.

Storage Guidelines

- Clean all concrete residue thoroughly before storage.
- Store on a firm, level surface.

- Disconnect hydraulic hoses and cap all coupler ends.
- Grease all pivot points before storage.
- Close the chute fully.
- If storing outdoors, apply a light coat of oil or rust preventative to unpainted surfaces.
- Cover the hopper if possible to protect from weather.

Seasonal Maintenance

Task	Spring	Fall / Pre-Storage
Full cleaning and inspection	✓	✓
Grease all fittings and pivot points	✓	✓
Inspect and replace worn hydraulic hoses	✓	✓
Check hydraulic cylinder for leaks and rod damage	✓	✓
Inspect all welds for cracking	✓	✓
Touch up paint on chips and scratches	✓	✓
Apply rust preventative to bare metal		✓
Replace worn pivot pins and bushings	As needed	As needed
Cap and store hydraulic hoses		✓

Section 9: Troubleshooting

Use the following diagnostic table to identify and resolve common issues. If a problem persists after performing the suggested corrective actions, contact Jenkins Iron and Steel for further assistance.

Problem	Possible Cause(s)	Corrective Action(s)
Chute won't open or close	Hydraulic hoses not connected or connected in reverse;	Verify hose connections and correct flow direction. Engage auxiliary hydraulics on host

Problem	Possible Cause(s)	Corrective Action(s)
	auxiliary hydraulics not engaged; hardened concrete jamming chute	machine. Remove hardened concrete from chute and pivot area.
Slow chute movement	Low hydraulic flow from host machine; restricted hose or fitting; cold hydraulic fluid; worn cylinder seals	Increase engine RPM. Check hoses for kinks or restrictions. Allow hydraulic fluid to warm up. Inspect cylinder — replace seal kit if leaking.
Concrete sticking / not flowing	Concrete has begun to set; hopper interior has hardened concrete buildup; chute not opening fully	Pour concrete promptly after loading. Clean hopper thoroughly after every use. Verify chute opens fully — check hydraulic flow and cylinder stroke.
Hydraulic leaks at couplers	Couplers not fully engaged; O-rings worn or damaged; contamination on coupler faces	Disconnect, clean coupler faces, and reconnect firmly until click is felt. Inspect O-rings and replace if damaged.
Hydraulic leaks at hoses or fittings	Loose fittings; damaged hose; cracked fitting	Tighten fittings. Inspect hoses for damage — replace if abrasion, cracking, or bulging is found. Replace cracked fittings.
Chute extension loose or falling off	Retaining pins missing or not fully inserted; extension channel worn; pins worn	Install retaining pins with clips. Inspect extension channel and pins for wear — replace if excessive play exists.
Hopper won't mount to skid steer	Quick attach plate misaligned; skid steer coupler locking mechanism not releasing; plate damaged or bent	Reposition hopper on level ground. Verify skid steer coupler is in the unlocked position. Inspect quick attach plate for damage — straighten or replace.
Concrete hardened in hopper	Hopper was not cleaned after use	Use a pneumatic chipping hammer or hand tools to carefully remove hardened concrete. Avoid damaging the hopper body. Prevent future occurrences by cleaning immediately after every use.
Uneven concrete flow	Partial blockage in chute; hopper not level; concrete mix is too stiff	Clear any blockage from chute. Level the skid steer. If mix is too stiff, consult with the concrete supplier about adjusting the slump.
Machine tipping forward	Load exceeds machine's rated operating capacity; load carried too high; operating on a slope	**Stop immediately.** Lower the load to the ground. Remove material to reduce weight to within machine capacity. Do not travel on slopes with a full load. Reassess your machine's capacity rating.
Chute drifts open during transport	Hydraulic cylinder leaking internally; auxiliary hydraulic circuit not holding pressure	Inspect cylinder for internal bypass — replace seal kit or cylinder. Check host machine's auxiliary hydraulic circuit for a detent or lock

Problem	Possible Cause(s)	Corrective Action(s)
		valve.
Structural cracking at wear points	Fatigue from overloading; impact damage; weld defect	Stop using the hopper immediately. Contact Jenkins Iron and Steel for inspection and repair. Do not attempt field welding without authorization, as improper repair may void the warranty.
Hose damage or abrasion	Hoses rubbing against machine components; improper routing; age deterioration	Re-route hoses away from contact points. Use hose guards or spiral wrap for protection. Replace damaged hoses immediately — do not tape or patch hydraulic hoses.

Section 10: Replacement Parts Reference

The following replacement parts are available directly from Jenkins Iron and Steel. When ordering, please have your hopper's serial number available. Contact our parts department for current pricing and availability.

Part Description	Notes
Hydraulic Cylinder	Complete chute control cylinder assembly. Specify serial number when ordering.
Cylinder Seal Kit	Includes all seals and O-rings for hydraulic cylinder rebuild.
Hydraulic Hoses	Pre-cut hoses with fittings for chute cylinder. Specify serial number for correct length.
Flat-Face Couplers	Replacement quick-connect couplers (sold individually or as a set).
Chute Extension	Complete removable chute extension with retaining pins and clips.
Chute Pivot Pins	Hardened steel pivot pins for chute hinge points. Sold individually.
Bushings	Chute pivot bushings. Replace when excessive play is observed at pivot points.
Grease Fittings (Zerks)	Standard grease fittings for all lubrication points. Sold in multi-packs.
Mounting Hardware	Bolt and pin kit for quick attach plate and chute mechanism.
Quick Attach Plate	Universal skid steer quick attach plate. Specify serial number when

Part Description	Notes
	ordering.

Ordering Parts

Contact Jenkins Iron and Steel directly to order replacement parts:

Phone: (320) 732-2658 | **Toll-Free:** 1.855.732.3843

Website: www.jenkinsiron.com

Have your hopper's serial number ready when calling. The serial number is stamped on the quick attach plate.

Section 11: Warranty and Contact Information

Jenkins Iron and Steel — 2-Year Commercial Warranty

Jenkins Iron and Steel warrants this Concrete Hopper attachment to the original purchaser against defects in materials and workmanship for a period of **two (2) years** from the date of purchase.

Warranty Coverage

During the warranty period, Jenkins Iron and Steel will repair or replace, at its sole discretion, any component found to be defective in materials or workmanship under normal use and service conditions. Warranty claims must be submitted with proof of purchase and the unit's serial number.

Warranty Exclusions

This warranty does **not** cover:

- **Normal wear items** — including but not limited to pivot pins, bushings, hydraulic hoses, seals, O-rings, grease fittings, and paint.

- **Damage from misuse or overloading** — including operating beyond the hopper's rated capacity or the host machine's rated operating capacity.
- **Concrete damage from failure to clean** — damage caused by hardened concrete buildup due to failure to follow the cleaning procedures outlined in this manual.
- **Unauthorized modifications** — any alteration, welding, cutting, or modification not authorized in writing by Jenkins Iron and Steel.
- **Improper installation or maintenance** — damage resulting from failure to follow the installation, operation, or maintenance procedures in this manual.
- **Accident, abuse, or negligence** — including damage from impacts, drops, or environmental factors.
- **Consequential or incidental damages** — including lost revenue, downtime, or costs related to the failure of this product.

Warranty Claim Procedure

37. Contact Jenkins Iron and Steel by phone or through our website.
38. Provide the unit serial number, date of purchase, and a description of the issue.
39. Provide photos of the defect or damage if requested.
40. Jenkins Iron and Steel will evaluate the claim and provide instructions for repair or replacement.
41. Freight costs for warranty claims may be the responsibility of the purchaser unless otherwise agreed upon.

Contact Information

Contact Method	Details
Mailing Address	Jenkins Iron and Steel 23023 US 71 Long Prairie, MN 56347
Phone	(320) 732-2658
Toll-Free	1.855.732.3843
Website	www.jenkinsiron.com

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